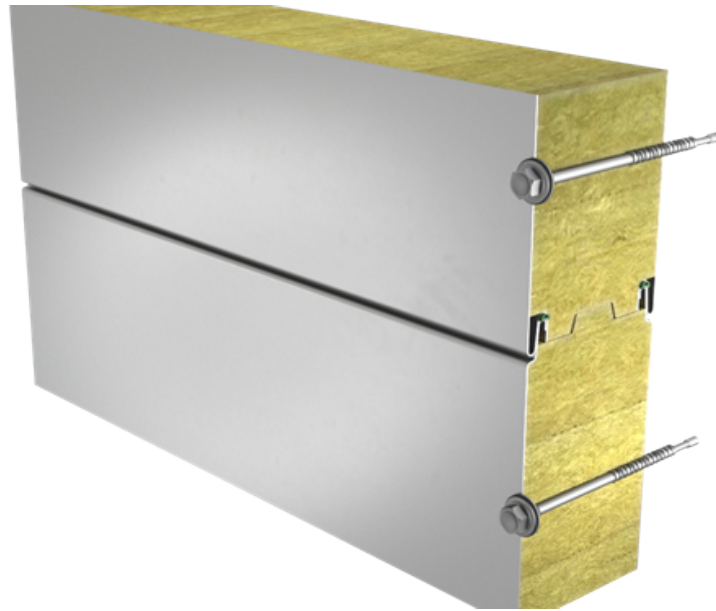


# SANDWICH PANEL SPB WEF ENERGY (FM APPROVED)



Sandwich panel **SPB WEF Energy** is available in thicknesses 160 - 230 mm.

It ensures **excellent air-tightness** and **energy efficiency**. The application of special solutions with structural details and assembly services provided by skilled and certified contractors enable to **decrease energy costs** of the building and its **CO2 emissions** up to **20%**. Using Ruukki's solutions you can receive more credits in **LEED** and **BREEAM** certification systems.

The panel's excellent quality ensures **very good fire resistance properties**, thus increasing fire safety of buildings.

The filling consisting of non-combustible and environmentally friendly soft mineral wool with **low thermal conductivity coefficient** ensures **very good thermal insulation** of this panel. Properly milled core increases air-tightness and provides **high sound insulation**.

SPB WEF Energy sandwich panel, in thicknesses 160, 170, 180, 200 and 230 mm, is available also with FM Approved certificate granted by the world-biggest insurance company FM Global. The global certificate received based on 4880 and 4881 standards confirms that a building's envelope made of these sandwich panels from Ruukki ensures the highest safety level in case of fire or hurricane.



**Application:**

- External walls (standard fix)

The information on our website is accurate to the best of our knowledge and understanding. Although every effort has been made to ensure accuracy, the company cannot accept any responsibility for any direct or indirect damages resulting from possible errors or incorrect application of the information of this publication. We reserve the right to make changes.

# PROPERTIES

<b>Model name</b>	Sandwich panel SPB WEF energy (FM Approved)
<b>Standard module width</b>	1100 mm
<b>Optional module width (B)</b>	1000 mm
<b>Minimum length</b>	2000 mm
<b>Maximum Length</b>	12000 mm
<b>External facing thickness</b>	0.60 mm
<b>Internal facing thickness</b>	0.50 mm
<b>Air Tightness n50 (1/h)</b>	q50 = 1,0 m3/(m2*h) for Ruukki Energy system, entire building

## PROPERTIES BY PANEL THICKNESS

<b>Thickness D (mm)</b>	<b>160</b>	<b>170</b>	<b>180</b>	<b>200</b>	<b>230</b>
Weight (kg/m <sup>2</sup> )	24.8	25.7	26.6	28.4	31.1
U-value (W/m <sup>2</sup> K)	0.24	0.23	0.22	0.20	0.17
Sound insulation Rw (dB)	29	29	29	29	29
Reaction to fire	A2-s1, d0	A2-s1, d0	A2-s1, d0	A2-s1, d0	A2-s1, d0
<b>Wall fire resistance values &amp; max span horizontal / vertical orientation (m):</b>					
EI 30	7.5 / 7.5	7.5 / 7.5	7.5 / 7.5	7.5 / 7.5	7.5 / 7.5
EI 60	7.5 / 7.5	7.5 / 7.5	7.5 / 7.5	7.5 / 7.5	7.5 / 7.5
EI 90	7.5 / 7.5	7.5 / 7.5	7.5 / 7.5	7.5 / 7.5	7.5 / 7.5
EI 120	7.5 / 7.5	7.5 / 7.5	7.5 / 7.5	7.5 / 7.5	7.5 / 7.5

Detailed information regarding the application of fire resistance ratings can be obtained from Ruukki's sales representatives.

All properties are declared in accordance with EN 14509 and related standards.

## COATINGS AND COLOURS

### MATERIALS

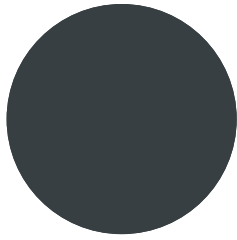
Facing	Coating	Corrosion class	UV resistance	Colours
External	GreenCoat HIARC MAX	C4	Ruv4	RAL7035, RAL9006, RAL9007
External	Polyester	C3	Ruv2-3	RAL1015, RAL5005, RAL7015, RAL7016, RAL7035, RAL9002, RAL9006, RAL9007, RAL9010
Internal	Polyester	C3	-	RAL9002, RAL9010

UV resistance describes how well the coating is able to keep its original colour and gloss levels in accordance with EN10169. The higher the class, the better the resistance.

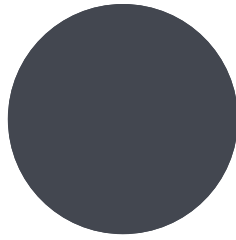
Corrosivity categories describe the outdoor climate conditions in accordance with EN12944. The higher the category, the more corrosive environment.

Read more about UV-resistance and corrosivity categories.

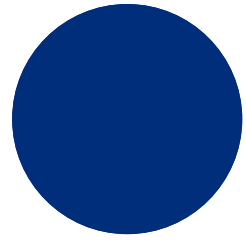
### COLOURS



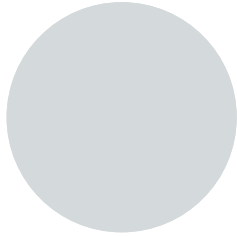
RAL7016 ANTHRACITE GREY



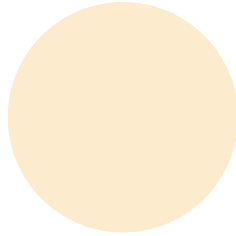
RAL 7015 SLATE GREY



RAL5005 SIGNAL BLUE



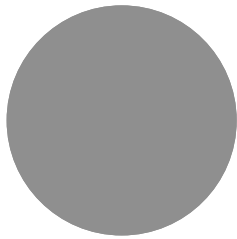
RAL7035 LIGHT GREY



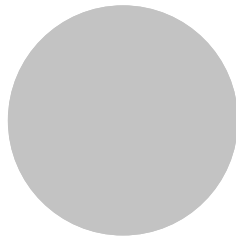
RAL1015 LIGHT IVORY



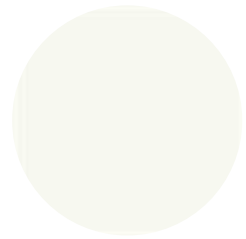
RAL9002 GREY WHITE



RAL9007 GREY ALUMINIUM



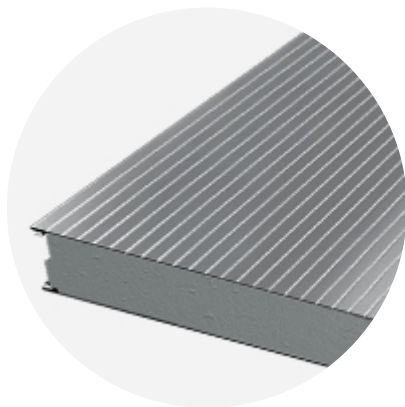
RAL9006 WHITE ALUMINIUM



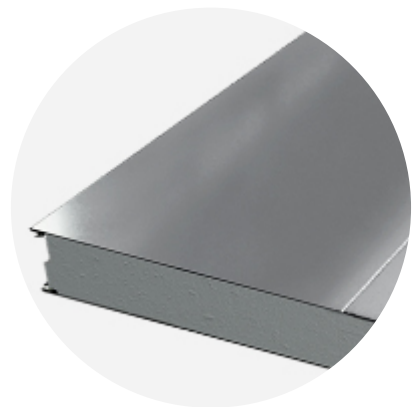
RAL9010 WHITE

For external facings of 1000 mm module width only the following colors are available: RAL 9010, RAL 9002, RAL 9006, RAL 9007.

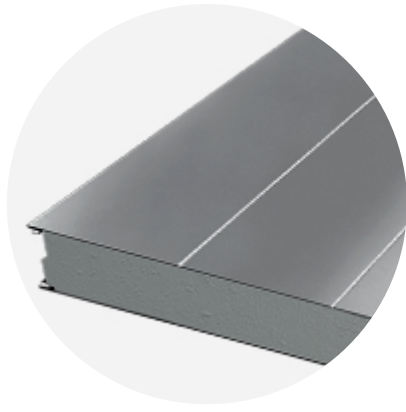
## PROFILE OPTIONS



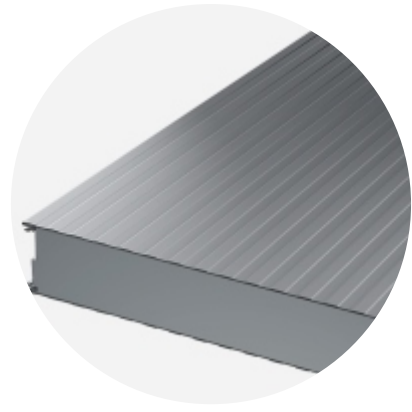
RIBBED R28



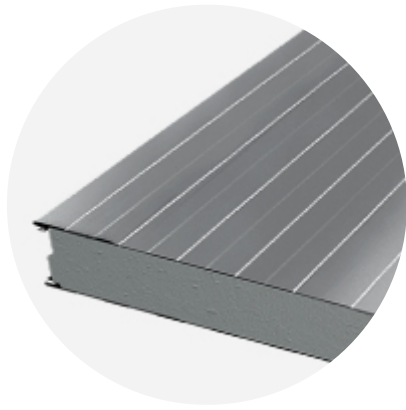
RIBBED R500



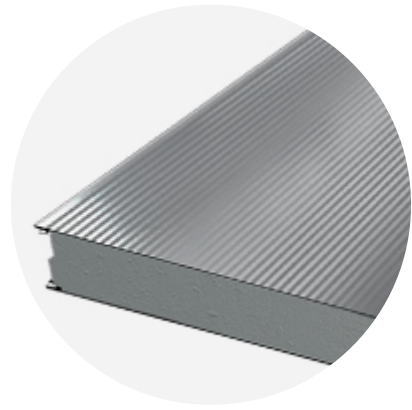
RIBBED R250



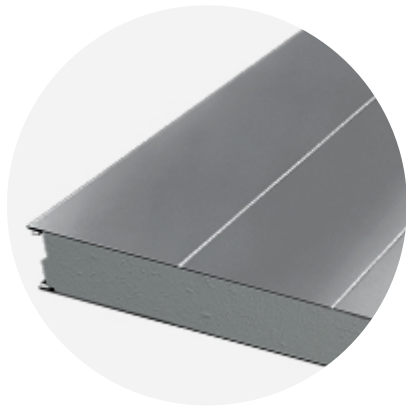
LINEAR L25



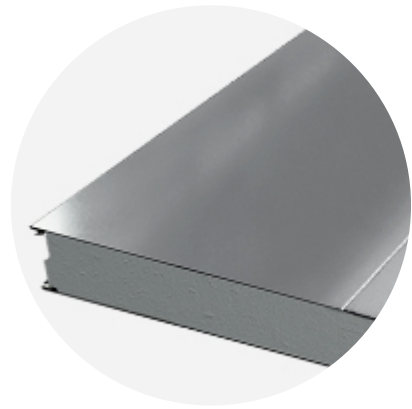
LINEAR L



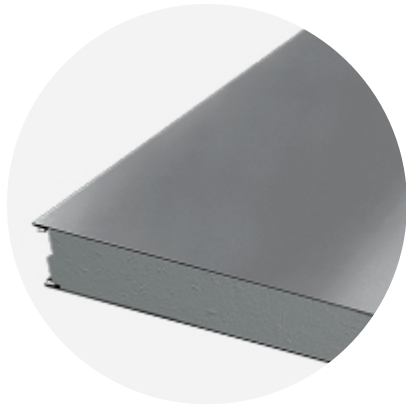
MICRO M



RIBBED R275



RIBBED R550



FLAT F

Modular width	Facing	Profile options
1100mm	External	L, M, R275, R550, F
	Internal	L, L25, F
1000mm	External	L, M, R28, R250, R500, F
	Internal	L, L25, F

## DESIGN TOOLS

To make both architectural and structural design work easier, with accurate product information in 3D form, we offer a selection of CAD / BIM -objects and software tools, which can be downloaded from the Software Toolbox portal.

## READY MODELLED BIM OBJECTS

[Download objects for ArchiCAD](#)

[Download objects for Revit](#)

## SOFTWARE TOOL TRAYPAN FOR CHOOSING THE OPTIMAL PANEL TYPE

User-friendly TrayPan software takes into account load, temperature, span, U-value, fire resistance and acoustics.

TrayPan contains two user interfaces:

- Optimisation tool for quick and easy pre-selection
- Designer version for detailed structural analysis.

[Download Traypan](#)

## DETAIL DRAWING (.DWG)



05 MAY, 2016

Ruukki-Detail-drawings-SP2E-PIR\_dwg\_en

ZIP, 3.78 MB



**05 MAY, 2016**

Ruukki-Detail\_drawings\_SP2B\_SP2C\_SP2D\_PIR\_en  
ZIP, 1.06 MB



**05 MAY, 2016**

Ruukki-Detail\_drawings\_SPB\_SPC\_SP2D\_W\_en  
ZIP, 875.03 KB

## LOAD & SPAN TABLES FOR DIMENSIONING PANELS AGAINST LOADS



**05 MAY, 2016**

Ruukki-sandwich-panels-span-tables-agripro-panels  
PDF, 387.17 KB



**05 MAY, 2016**

Ruukki-load-tables-WE-ENG3  
PDF, 295.41 KB



**05 MAY, 2016**

Ruukki-load-tables-W-ENG3  
PDF, 315.97 KB



**05 MAY, 2016**

Ruukki-load-tables-PIR-ENG5  
PDF, 385.87 KB

## ACCESSORIES

Accessories for sandwich panels include flashings, fasteners, gaskets, and sealing flanges.

These accessories ensure fast assembly, fastening reliability, joint tightness, and aesthetic improvement. They are suitable for external and internal wall surface construction, as well as roofs - for construction works of various sizes at any destination.



**05 JUL, 2016**

Ruukki accessories for sandwich panels 09.07.2015B  
PDF, 3.46 MB

## INSTRUCTIONS

### ASSEMBLY INSTRUCTIONS

Assembly instructions document includes information about:

- Packing
- Transportation and unloading
- Storing



- Assembling



**14 JUL, 2016**

Ruukki-INOX-guidelines-for-PIR-sandwich-panels

PDF, 315.45 KB



**05 MAY, 2016**

Ruukki-Sandwich-panels-General\_instructions\_for\_cold\_storage\_facilities

PDF, 1.58 MB



**05 MAY, 2016**

Ruukki-Assembly-instruction-for-sandwich-panels-CEE

PDF, 1.10 MB

## MAINTENANCE INSTRUCTIONS

Maintenance instructions document contains information about:

- Washing
- Painting



**06 MAY, 2016**

Ruukki colour coated steel - Maintenance instructions

PDF, 600.37 KB



**06 MAY, 2016**

Ruukki powder coated facade claddings - Maintenance instructions

PDF, 602.18 KB

## FACADE CLADDING INSTRUCTIONS

Ruukki Forma design instructions explain how to design façade cladding systems on top of Ruukki sandwich panels.



**01 JUN, 2016**

Ruukki Forma design instructions

PDF, 1012.64 KB

## CERTIFICATES & APPROVALS

### DECLARATION OF PERFORMANCE



**13 JAN, 2020**

Declaration of Performance 54/MW/OBO - Oborniki mineral wool cored panels (W, WF, WS)

PDF, 175.13 KB



**13 JAN, 2020**

Declaration of Performance 53/MW/OBO - Oborniki mineral wool cored panels (WEE, WE, WEF)

PDF, 336.94 KB



**06 JUN, 2019**

Declaration of Performance 29/E-PIR/OBO - Oborniki panels with PIR core (E-PIR, AgriPro)  
PDF, 1.10 MB



**06 JUN, 2019**

Declaration of Performance 30/X-PIR/OBO - Oborniki panels with PIR core (X-PIR)  
PDF, 903.75 KB



**07 DEC, 2017**

Declaration of Performance 37/X-PIR/OBO - SP2B X-PIR and SP2E X-PIR sandwich panels in stainless steel facing  
PDF, 86.79 KB

## **ENVIRONMENTAL PRODUCT DECLARATION**



**05 MAY, 2016**

Ruukki-Light-weight-sandwich-element-system  
PDF, 5.97 MB